



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBWA353A04-05
Job Sheet 176589



9-17
JLS

Part No: RBWA353A04-05

Job Qty: 16 ea

Part Name: Quill



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/26/18

Job Tracking No:

Due Date: 9/24/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBWA353A04 Rev 4 IPP Rev A 18.02.13 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea		9/24/18	0.00	0.00	Start Up Machining-3		JSD 18/12/11
110	CNC Lathe	16 pcs		9/24/18	0.00	8.00	MORI SL-154		" "
120	QC	16 pcs		9/24/18	0.00	0.00	QC2 Machining-4		" "
130	QC	16 pcs		9/24/18	0.00	0.00	QC8 Machining-4		OK 18/12/20
140	Packaging	16 pcs		9/24/18	0.00	0.00	Packaging3-1		David
150	QC21-SA	16 Ea		9/24/18	0.00	0.00	QC21		21 DEC 20 2018

Part Op 110 - 1-Machine as per DWG. FB904 FOLIO REV: _____ DWG REV: _____ 2-Debur

GA 137

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.500	303 Round Bar 0.500"	1.4400 ft (.09 ea)	90-Start up Operation	5123401

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.500	1	48	0

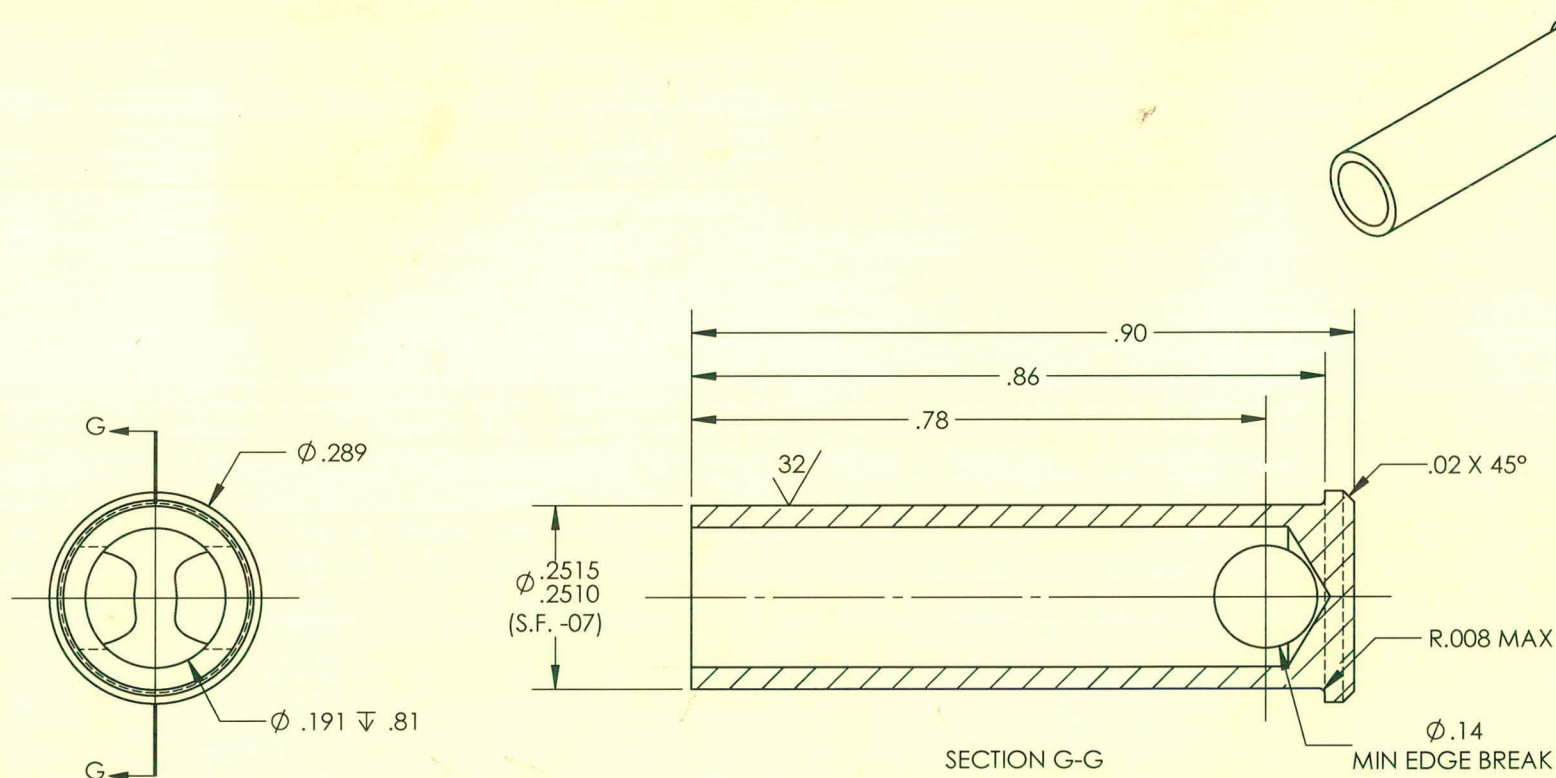
Part Specifications

Specifications could not be found.

Plex 9/17/18 9:26 AM dart.logan.david

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		-05 CH'D ID FROM Ø.14 & CH'D LIMIT DIMENSION FROM Ø.2510-.2514 S.F. -.07.	1/17/2012	RJC	DW
4	17-0070	-05 CH'D DIM WAS Ø.2515/.2510 S.F. -.07 IS Ø.2515/.2510 (S.F. -.07).	3/21/2017	SM	JAG



(-05)

QUILL

DART AEROSPACE	
TITLE PMC OIL FILLING QUICK DISCONNECT	
DWG NO. RBWA353A04-05	REV 4
MAT'L 303/304 S.S.	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± 5°
SPEC	.X ± .1 SURFACES = 125✓
DRAWN BY: GILBERT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DD 03/22/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 03/28/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 03/29/2017	USED ON MODEL
APPROVED: JAG 04/03/2017	AGUSTA HELICOPTERS
SCALE 4:1	DATE 2/22/2011 SHEET 5 OF 8

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE**DART**
AEROSPACE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐						
Date : _____		Step #: _____		MRB (QSI042) Approval						
Description Work Order Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 513 832-6200 Email: sales@dartaero.com www.dartaerospace.com Date: 12/11/18  Container No: S136861 Part: RBWA353A04 - 05 Job No: 176589 Serial No/Batch: S136861 Revision: 4 Inspector: Exp Date: Instructions:							Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval			
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		Pre ☐ Bel ☐ Cer ☐ Cra ☐ Crimp / NUT / Rippier / Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐							Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	
OTHER : _____										